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qualification shall be
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There are 7 metal groups and a few sub groups but aluminum alloys is group 4 and aluminum is one of those metals used a lot in aerospace welding. A 2f tee joint is a simple joint but the AWS D17.1 acceptance criteria for

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1.063" and thinner is strict...so it has one of the highest failure rates of any test giving for aerospace welding certification. The standard for aerospace welding certification used to be mil std 1595a.

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their corrections on an AWS standard introduced during the publication stages. AWS Errata Sheet . AWS Standard: AWS D17.1:2001, Specification for Fusion Welding for Aerospace Applications. The following Errata have been identified and will be incorporated

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