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**Procedure** An engine overhaul involves restoring the internal parts to the specifications of a new engine. During an overhaul, new piston rings are fitted and the cylinder walls are reconditioned (rebored and/or honed). If a rebores is done by an engineering works, new oversize pistons will also be fitted.

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Remove intake and exhaust manifolds and valve cover. Cylinder head and camshaft carrier bolts (if equipped), should be removed only when the engine is cold. On many aluminum cylinder heads, removal while hot will cause cylinder head warpage. Mark rocker arm or overhead cam components for location.

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## ENGINE OVERHAUL PROCEDURES - GENERAL INFORMATION

A complete overhaul can restore a small engine to like-new condition. Any parts that are found to be damaged or out of tolerance are repaired or

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replaced. Determining this requires a visual inspection and taking measurements of all critical dimensions of bearings, cylinder, piston, and rings. Chapter 2 Part B: General engine overhaul procedures

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Answers A general procedure for removing the engine from the vehicle can be summed up as follows: Drain oil from the sump Drain water from radiator and jackets, opening all taps

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in the cooling system. (iii) Remove engine bonnet and where filled vertical side members. What is a top overhaul of an engine - Answers

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## Chapter 2 Part B: General engine overhaul procedures

Remove the valve cover on the side of the engine next to the valves. Use a

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feeler gauge to check the gap between the valve lifter and valve stem with the valve lifter in the relaxed - lowest - position. A typical value is .010 inches. Excessive clearance will require replacement of the valve or valve lifter.

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SER FAQ: LMFAQ: Engine overhaul procedure

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## Car Engine Complete Overhauling Procedure

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