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of conventional low-pressure
casting and describes types of

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furnaces, tooling, and cores. It discusses the casting cycle steps, advantages, mechanical properties, and considerations of counterpressure casting. The article describes the vacuum riserless/pressure riserless casting process for casting

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aluminum.

Low-Pressure Metal Casting - ASM
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The processes include true
centrifugal casting (horizontal,
vertical, or inclined)
semicentrifugal (centrifugal mold)

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casting, and centrifuge mold (centrifugal die) casting. The article discusses the cooling, inoculation, fluxing, and extraction of casting. It reviews mold heating and coating techniques as well as various molds used for the centrifugal

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casting processes. The three most common ...

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graphite morphology, chemical
composition requirements,

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properties, and corrosion
resistance of comp

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been monitoring the development
of COVID-19 and assessing its

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possible impacts to our society's activities. As the situation evolves, we continuously monitor updates and follow protocols established by all local, state, and federal health officials.

ASM International the Materials

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He has been active in committees of the Aluminum Association, American Foundry Society, American Die Casting Institute, The Institute of Scrap Recycling Industries, Society of Die Casting Engineers, ASM International, and

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TMS. He has served as chairman of the TMS Aluminum Committee, chairman of the AFS Light and Reactive Metals Division, director and chairman of the Northeast Ohio chapter of ...

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ASM International staff who contributed to the development of the Volume included Steve Lampman, Project Editor; Charles Moosbrugger, Editor; Eileen DeGuire, Editor; Madrid Tramble, Senior Production Coordinator; Ann Britton, Editorial Assistant;

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In 2010, 12 articles from Casting Design and Performance, ASM International, 2009 were added to Volume 15 as online article updates. Two articles, "Casting Design Issues and Practices" and "Casting Design and Processes,"

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were added to the Section
“Applications and Specification
Guidelines.”

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information on key alloy

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metallurgy, processing effects on physical and mechanical properties, and applications of Mg sand-casting alloy 520.0. Room-temperature aging characteristics for aluminum alloy 520.0-T4 are illustrated.

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