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10.1 INTRODUCTION Quality control efforts that occur during production are referred to as statistical process control. The best companies emphasize

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designing quality into the process, thereby greatly reducing the need for inspection or control efforts.

As you might expect, different business organizations are in different stages of this evolutionary process: Some rely heavily on inspection.

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indicate the extent to which
summary values such as sample
means or sample ranges will tend
to vary solely on a chance basis.

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Process variability refers to the inherent variability of a process the extent to which the output of a process will tend to vary due to chance.

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Evaluates output relative to a standard and takes corrective action when output doesn't meet standards. Acceptance Sampling. Relies primarily on inspection of

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batches of previously produced items. Statistical Process Control.

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Identify or define what needs to be controlled, identify ways to measure what needs to be

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Solutions establish standard for what needs to be controlled and then compare process output to it, determine how to evaluate whether deviations from standard indicate process is out of control, identify how to correct processes or system when it is determined

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Solutions to be out of control, determine how long to monitor results to verify that cause of deviations has been eliminated

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10-1 Exercise 10-3.

Requirement 1. Cost of land and building: Purchase price

\$4,000,000 ... *Quality control costs would either be treated as manufacturing overhead and included in the cost of inventory

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10-20 Quality Control Use of c-Charts Table 10-3 □ Use only when the number of occurrences per unit of measure can be counted; non- occurrences cannot be counted. – Scratches, chips, dents, or errors per item – Cracks or faults per unit of distance –

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Breaks or Tears per unit of area –
Bacteria or pollutants per unit of
volume ...

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Solutions process that evaluates output relative to a standard and takes corrective action when output doesn't meet standards. -If results are acceptable no further action is required. -Unacceptable results call for correction action. Phases of Quality Assurance.

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control purposes, each new box of unopened film should be tested for film freshness and fogging before it is used. ... If solution is too cool or too warm, temp must be adjusted ...

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the Dental Office You'll ...

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Specifications are limits on the range of variation of output which are set by design (e.g., engineering, customers). Control limits are statistical bounds on a sampling distribution.

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Concepts and Methods What is
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is a process that evaluates output
relative to a standard Ø

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which ethical conduct is expected of public accountants. The SEC has the legal authority to oversee the public accounting ...

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