

# Fanuc 04pc Parameters

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Changing Parameters on a Fanuc Control Understanding

FANUC Macro B Variables CNC Turret Punch: 33T Amada

Pega 345, Fanuc 04PC, 58 Sta., 2 A/I, 50" x 40", 1996

AMADA PEGA 345 WITH FANUC 04PC FOR SALE AMADA

PEGA367 ( 1992, FANUC 04PC, 58 St, 2 AI ) 33 Ton Amada

Pega 357, CNC Turret Punch, 58 Stn., Fanuc 04PC control

~~FANUC Passing Arguments~~ CNC Turret Punch: 33T Amada

Pega 345Q, Fanuc 04PC, 58 Sta., 2 A/I, 50" x 40", 1990

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systems, work offsets and tool offsets Parameter fanuc OT  
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Specifications - Fanuc 04PC Controller Model Fanuc 04PC  
(with PHNC) Control Function X, Y, T & C Input Method MDI,  
DNC, Paper Tape Minimum Command Unit 0.001" (X, Y)  
.010 (C) Minimum Travel Unit 0.001" (X, Y) .010 (C)  
Operating Modes Automatic, MDI & Manual Display Modes  
Program Contents, Position Information, Program Check,  
Parameters, Tool ...

Pega 357 with Fanuc 04PC User Pre-installation Guide  
Fanuc 04pc Parameters Manual - Southern Vermont College  
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PARAMETER MANUAL B-65160E FANUC SERVO

AMPLIFIER □ series DESCRIPTIONS B-65162E FANUC

SERVO MOTOR □ series MAINTENANCE MANUAL

B-65165E Either of the following servo motors and the corresponding spindle can be connected to the CNC covered in this manual.

Fanuc 04pc Parameters Manual - [trumpetmaster.com](http://trumpetmaster.com)

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Amada ARIES 222 224 Programming Manual NC Turret Punch Press. 103 pages. Amada ARIES 245 Programming Manual NC Turret Punch Press

Amada AMADAN 04PC Operator Manual pdf - CNC Manual  
The standard protocol for Fanuc controls is 4800 or 9600 Baud, Even parity, 7 data bits and either 1 or 2 stop bits (XON/XOFF, PUNCH ON/OFF). This is standard setting that will work in most conditions. Depending on environment and cable type and distance to DNC if used. Fanuc Control Parameter settings RS232

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Machinery RS232 communications settings for CNC controls

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Turn on Xon/Xoff on your PC communication software and set parameter 391 bit 6 to 0 (use DC codes which is Fanuc speak for software handshake) on the control. As long as the rest of your settings are right you should get good communication with this setup. 09-12-2014, 10:46 AM #5

Fanuc O-TC 086 Alarm when trying to receive  
Pega 367 with Fanuc 04PC User Pre-installation Guide  
©Amada America, Inc. Machine Leveling Proper Machine  
leveling is critical to the Pega 367 performing as designed.  
Materials and tools required: Supplied with the machine:  
Assorted thickness machine leveling shim stock Anchor bolts  
Supplied by AESI service: Spirit level capable of reading 0 ...

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AMADA PEGA 367 PREINSTALLATION MANUAL Pdf  
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1) The value set in Parameter No. 2020 (motor form) is out of the specified limit. 2) A proper value (111 or  $\square$ 111) is not set in parameter No.2022 (motor revolution direction). 3) Illegal data (a value below 0, etc.) was set in parameter No. 2023 (number of speed feedback pulses per motor revolution).

Fanuc Alarm 417 SERVO ALARM: n<sup>TH</sup> AXIS  $\square$   
PARAMETER ...

1) The value set in Parameter No. 2020 (motor form) is out of the specified limit. 2) A proper value (111 or  $\square$ 111) is not set in parameter No.2022 (motor revolution direction). 3) Illegal data

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(a value below 0, etc.) was set in parameter No. 2023  
(number of speed feedback pulses per motor revolution).

FANUC Servo Amplifier Alarm Codes List | AC Robot Error ...

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Amada America

As stated by Nosman, you'll need to determine this from your ladder on the CRT; a paper copy of the ladder program; or a listing of the PC parameters in a book written by the MTB, perhaps a maintenance manual, or an electrical-related book. It won't be in a Fanuc book, because this is a builder-defined

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function.

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