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Exp 01: Producing a mild steel vee – block by machining • Aim: To Producing a mild steel vee – block by machining using Shaping Machine Tool • Tool Required: Tool Holder, Shaping Tool, Centre punch, Hammer • Material Required: Mild Steel workpiece • Instrument Required: Steel rule, vernier caliper, vernier height gauge, depth gauge, try square

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Credit Points- 02 At least 6 (six) of the following experiments/
assignments to be conducted. Sr. No. Name of Experiment Hours(days)
01 Measurement of cutting forces (Pz and Px or Py) in straight
turning at different feeds and velocities 3 (1) 02 Measurement of

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