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Review of the

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How To Attach: A

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om. 1. Release sleeve
nut 4 (Fig. 7) at the
milling spindle. 2.
Place required collet
5 by hand in the
sleeve nut 4 and let
snap into place by
exerting slight axial

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pressure at the continuous groove. Caution: The thinner end of the collet must point up, as shown in the figure. 3. Insert sleeve nut 2 with the collet in spindle 1

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Summary of Contents
for Proxxon FBS

115/E. Page 1

Precision Rotary Tool

FBS 115/E 3080767

Conforms to ANSI/UL

60745-1 ANSI/UL

60745-2-1 Certified

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LHW/A Manual. - 3 -.

2 3 4 2 3 4 5 1 1 2 3 2

4 1. 9 8 3 1 2 7 6 5 4.

Fig. 2 Fig. 3 Fig. 4 Fig.

1. 1. Fig. 5. - 12 -.

Translation of the
Original Operating
Instructions Battery-
powered long-neck

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Disconnect the mains
plug before changing
tools. Tighten - ing
the union nut
without a suitable

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shank inserted, damages the collet chuck.

1. Block the spindle with a spanner and release union nut 1 (Fig. 3).
2. Insert the required collet chuck 2 using suitable inserting tool h3.
3. Block milling spindle and re-tighten union nut. Note:

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1 Qty. Operating tool

1 Qty. Multiple tool
holder with 2 tool
holder elements 1

Qty. Three-jaw chuck
(Ø 100mm) 1 Qty.

Lathe chuck guard 7.

Unpacking and
setting up the

machine Please note:

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The information
given in this manual
and the knowledge it
conveys is
indispensable for

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Page 15 Spare parts
list Please order spare
parts in writing from
PROXXON Central

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Service (Address on
back of instruction
manual) Assembly
00: Change gears Part
No.: Designation
24002-00-01
Fastening screw
24002-00-02 Washer
24002-00-03 Change
gear 30/16
24002-00-04 Toothed
belt T 5 - 40... Page 16
Spare parts list
Assembly 00: Change

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Heads; 5 Menu
Toggle

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