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Mazak M Code List M-codes Description M00 Program stop M01 Optional stop M02 Program end M03 Spindle normal rotation M04 Spindle reverse rotation M05 Spindle stop M06 Chuck unclamp (releasing workpiece) M07 Chuck clamp (holding workpiece) M08 Flood coolant ON M09 Coolant OFF M10 M11 M12 Milling spindle mode cancel (Turning mode selection) M13 Milling...

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