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THEORY OF METAL MACHINING

M.C. Shaw, Metal Cutting Principles, Oxford University Press, New York, 1986. has been cited by the following article: Article. Prediction Models by Response Surface Methodology for Turning Operation. Basim A. Khidhir 1,, Waleed Al- Oqaiel 2, Pshtwan Muhammed Kareem 3. 1 Slemani Technical College, Iraq.

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Section A Mechanism of Metal Cutting: Deformation of metal during machining, nomenclature of lathe, milling tools, mechanics of chip formation, built-up edges, mechanics of orthogonal and oblique cutting, Merchant cutting force circle and shear angle relationship in orthogonal cutting, factors affecting tool forces. Cutting speed, feed and depth of cut, surface finish.

Section A Mechanism of Metal Cutting Deformation of metal ...

- The tool is harder than the work metal
- The tool is properly shaped so that its edge can be effective in cutting the metal.
- Provided there is movement of tool relative to the material or vice versa, so as to make cutting action possible.

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