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~~\u0026~~

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~~Theory | 2nd~~

~~Semester Model~~

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~~Fitting Theory |~~

~~Workshop~~

~~Practice |~~

~~Mechanical~~

~~Engineering~~

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MPUMALANGA

TVET's COVID-19

Learner Support

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~~2020 Question 1~~

~~Part 1 Machining~~

~~Viva Question~~

~~and Answer 2018~~

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~~+~~ Mechanical

~~Interview - 2019~~

**Interference Fit**

**| Metrology |**

**Mechanical**

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Fitter Trade

Theory | 1st

Semester Model

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1

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Math Genius.???

How do genius

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people See a  
math problem! by  
mathOgenius

*Machining a Part*

~~Impress Your~~

~~Fresher Job~~

~~Interviewer Fits~~

*and Tolerances:*

*How to Design*

*Stuff that Fits*

*Together Lathe*

*Workshop for*

*Beginners Part*

*1, Turning*

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Skills: Working

with a Lathe,

Part One

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Fitting Practice

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SHAFT TOLERANCES

\u0026 FITS |

MECH MINUTES |

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in the life of a  
fitter Q \u0026~~

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~~AND NON STANDARD~~

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~~L'Ecuyer A~~

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machining |

Hayes

International |

Competenz

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Fitter,

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Achievement Can

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*liquids be thermodynamically*

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**coach?** TVET's

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answer and write  
only 'true' or  
'false' next to  
the question  
number

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## Fitting And

(1.2.1-1.2.5) in  
the ANSWER BOOK.

1.2.1

Illumination of  
machinery in a  
mine is not  
necessary if  
people are  
moving around  
the machine but  
not working on  
it. ...

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the mathematics  
and science ...

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N2 FORMULA SHEET

$f = f T N t \pi D$

$N S = 60 S = \pi D$

$n 40 N N 9 D - d$

length of

workpiece Set-

over = 2 length

of taper length

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## Fitting And

of workpiece Set-

over = Ratio 2

$$\theta \times \tan = 2L$$

Leading angle =

90 - (Helix

angle +

clearance angle)

Following angle = 90

+ (Helix angle -

clearance angle)

Lead = No. of

starts pitch

Pitch

Pitch

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BELT, CHAIN,  
GEAR DRIVES AND  
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GEARBOXES 9.1

9.1.1 Chain  
pitch is the

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distance from

the centre of  
one pin to the

centre of the

next pin. ...

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material removal  
process in which  
a sharp cutting  
tool is used to  
mechanically cut  
away material so  
that the desired  
part geometry

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## Fitting And

remains • Most

common

application: to

shape metal

parts • Machining

is the most

versatile and

accurate of all

manufacturing

processes in its

capability to

produce

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