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write only 'true' or
'false' next to the
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of machinery in a
mine is not

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necessary if people
are moving around
the machine but
not working on it.

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FORMULA SHEET f

$= f T N t \pi D N S =$

$60 S = \pi D n 40 N$

$N 9 D - d$ length of

workpiece Set-over

$= 2$ length of taper

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length of workpiece

Set-over = Ratio 2

$\theta \times \tan = 2L$

Leading angle = 90

- (Helix angle +
clearance angle)

Following angle = 90 + (Helix
angle - clearance

angle) Lead = No.
of starts pitch Pitch

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Machining A
material removal
process in which a
sharp cutting tool
is used to
mechanically cut

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Machining is the process of removing material so that the desired part geometry remains. Most

common

application: to

shape metal parts

Machining is the most versatile and accurate of all manufacturing processes in its capability to produce

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