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, then editor of Chemical and Metallurgical Engineering, served as chairman and was joined subsequently by S. D. Kirkpatrick as consulting editor. After several meetings, this committee submitted its report to the McGraw-Hill Book Company in September

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It is smart to benchmark a new plant design against an existing plant or pilot plant. Raw materials are typically the largest contributor to overall variable costs. For bulk chemicals and petrochemicals, raw materials represent 80-90% of the total cash cost of production (CCOP).

Estimation of production cost and revenue - processdesign

Peters and Timmerhaus: Plant Design and Economics for Chemical Engineers Reid, Prausnitz, and Rolling: The Properties of Gases and Liquids Sherwood, Pigford, and Wilke: Mass Transfer Smith, B. D.: Design of Equilibrium Stage Processes Smith, J. M.: Chemical Engineering Kinetics

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