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John Crane PR 52 and PR 53A Wet Seal Systems ensure maximum reliability and uptime. These reservoir-based seal support systems are designed for both API Plan 52 and 53A applications.

~~PR 52 and PR 53A Wet Seal Systems | John Crane Seal ...~~

Plan 52 uses an external reservoir to provide buffer fluid for the outer seal of an unpressurized dual seal arrangement. During normal operation, circulation between reservoir outer seal is maintained by an internal pumping ring. The reservoir is usually continuously vented to a vapor recovery system and is maintained at a pressure less than the pressure in the seal chamber.

~~Plan 52 | Seal FAQs~~

Description: Plan 52 uses an external reservoir to provide buffer fluid for the outer seal of an unpressurized dual seal arrangement. Advantages: In comparison to single seals, dual unpressurized seals can provide reduced net leakage rates as well as redundancy in the event of a primary seal failure.

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~~PL 54 and 55 Wet Seal Systems | John Crane Seal Support ...~~

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Depressurised buffer fluid circulation in outboard seal of a dual seal configuration through a seal support system. Circulation is maintained by using pumping ring in running condition and by thermosyphon effect in stand still condition. Features. 1. No process contamination. 2. No direct process leakage to atmosphere. 3.

~~API Plan 52 | AESSEAL~~

The 4th edition now requires Plan 52, 53A, 53B and 53C systems to have a sufficient working volume of buffer or barrier fluid for at least 28 days of operation without refilling. As a point of reference, the default reservoir for Plans 52 and 53A has a three-gallon capacity, or pot, for pump shafts smaller than

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2.5 inches and a five-gallon pot ...

~~Prepare for the 4th Edition of API 682 | John Crane~~

Wet Seal Systems. With over 100 years ' experience in developing technologies that optimize rotating equipment performance, John Crane understands mechanical seals. We know that you need reliable seal performance to maximize process efficiencies while meeting production targets and constantly evolving, stringent operational requirements.

~~Mechanical Seal Support Systems | John Crane~~

Plan 52 Plan 21 Plan 32 Plan 53A Plan 41 Mechanical Seal Piping Plans Single Seals Dual Seals Plan 92 Plan 65A ... Plan 65B Plan 66A Plan 66B What Seal flush from pump discharge through orifice. Default single seal flush plan. Why Seal chamber heat removal. Seal chamber venting on horizontal pumps. Increase seal chamber pressure and fluid vapor ...

~~Mechanical Seal Piping Plans | Flowserve~~

John Crane is an American company, now a subsidiary of Smiths Group and provider of engineered products and services including mechanical seals, couplings, seal support systems, filtration systems and artificial lift.

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API Plan 52 Reservoir providing buffer liquid for the outer seal of an arrangement 2 unpressurized dual seal. The buffer liquid shall be maintained at a pressure less than seal chamber pressure and less than 2.8

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bar (40 PSI). A From mechanical seal

~~API Plan 52 – EN~~

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Plugged connections for future use for Plan 62 or Plan 65. Features. 1. The drain connection can be piped in order to collect leakage and use as Plan 65. 2. Both quench and drain can be piped and used as quench in and out connection as Plan 62. Use. 1. For future provision. Caution. 1. Always keep ports plugged.

~~API Plan 61 | AESSEAL~~

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An API Plan 52/ANSI Plan 7352 is an unpressurized dual seal system which is used in services where no

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leakage to atmosphere is tolerated. The system consists of dual mechanical seals with a buffer fluid between the seals.

~~Seal Support Reservoir – Flowserve~~

Buffer fluid maintained less than seal chamber pressure and less than 2.8 bar. Increases cooler efficiency due to higher flow rate to the heat exchanger; Process fluid does not leak directly to atmosphere. Uses. For media where product dilution is not allowed but leakage to atmosphere diluted form may be allowed.

~~API Plan 55 | AESSEAL~~

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A mechanical seal must always be serviced after removal from the machine. In order to maximise reliability and minimise safety risks, it is strongly recommended that used seals are returned to John Crane for rebuilding to as-new specification (essential for non-contacting gas seals). Alternatively ask for John Crane service personnel to visit site.

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Figure 1: API 53B seal flush plan (Courtesy of John Crane) One of the key advantages of this particular plan is the cost associated with implementing it in a given plant compared to other similar options (i.e., Plan 54 or others). However, it is imperative to realize that the reliability of a 53B plan and the mechanical seal it supports is ...

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