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## **Example Using Equations**

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Will Durant---The Philosophy of Spencer**Sequential Function Chart Programming 1756**

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2020 9 . Preface This manual shows how to design and program Sequential Function Charts (SFCs) for Logix 5000 controllers to execute. This manual is one of a set of related manuals that show common procedures for programming and operating Logix 5000 controllers.

## **Logix 5000 Controllers Sequential Function Charts, 1756 ...**

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a Sequential Function Chart Flag if a step is executing too long LimitHigh DINT Enter the time in the LimitHigh member (milliseconds). •If the Timer (T) reaches the LimitHigh value, the AlarmHigh bit turns on. •The AlarmHigh bit stays on until you reset it.

## **1756-PM006-EN-P, Logix5000 Controllers Sequential Function**

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Sequential Function Chart Programming 1756 Rockwell Automation Publication 1756-PM006I-EN-P - February 2018 9.  
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Sequential Function Chart Programming 1756 Pm006 Sequential function chart (SFC) is a graphical programming language used for programmable logic controllers (PLCs). It is one of the five languages defined by IEC 61131-3 standard. The SFC standard is defined as, Preparation of function charts for control systems, and was based on

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Figure 1.1 SFC Example A step represents a major function of your process. It contains the actions that occur at a particular time, phase, or station. An action is one of the functions that a step performs.

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Rockwell Automation Publication 1756-SG001S-EN-P - August 2014 29 Select a ControlLogix System. Standard ControlLogix Controllers. The ControlLogix controller is part of the Logix5000 family of controllers. A ControlLogix system includes the following:

- The ControlLogix controller, available in different combinations of user memory
- Studio 5000 environment
- 1756 ControlLogix I/O modules that reside in a 1756 chassis
- Separate communication modules for network communication.

## **Logix Controllers Comparison**

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