

## The Lean Game Lean Toolbox

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Professor John Bicheno | University of Buckingham  
A lean game using wooden train tracks and plastic chips to simulate a pizza making operation. The focus here is on value-stream mapping. Lean Lego Game. This Lean simulation using Lego bricks is perfect for longer sessions, where multiple runs of the game teach the benefits of pull vs push, as well as kanban and 5S.

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The games range from basic to advanced. Several of the games are arranged in sets, allowing greater in depth exploration of issues. The appendix contains game sheets that are copied and distributed to players. There are approximately 40% more games in this edition, and many of the games in the first edition have been revised and improved.

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Games as a way to coach and teach lean thinking - Planet Lean  
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