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PENTA DI Publ. nr. 2120 Dec. MD 2 WORKSHOP MANUAL DIESEL ENGINES AB VOLVO PENTA Compliments of the Privateer 26 Boatowners Association www.Privateer26.org WORKSHOP MANUAL DI, MDI, D2, MD2. VOLVO PENTA FOREWORD This Service Manual concerns Volvo Penta engines Of the DI, MDI, m and MD2 types.

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Page 9 Strength classes © workshop manual: Loctite 574, Silicone GE RTV1473W, Permatex © No. 3, Volvo Penta 1161099- Screws and nuts are sub-divided into different 5, Permatex © No 77. Old sealant can be removed strength classes. Classification is indicated by using denatured alcohol in all cases.

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