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Download for the 1GM (IOL), 2GM (F)
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2GM20F, 3GMF, 3GM30F, 3HMF and

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(Closed) Cooling System. 116. Rocker
Arms (3GM, 3GM30, 3HM and 3HM35
Models) 119. Oil Pickup (2GM,
2GM20, 3GM and 3GM30 Models)
126.

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3GM30, 3GMD, 3HM Repair

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of parts. 1 Reduction and reversing
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control lever 4 Installation foot 5 Engine
tube oil dipstick 6 Clutch tube oil
dipstick/Supply port 7 Cooling water

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Diesel Engine Repair Manual
pump8 Fuel feed pump9 Exhaust
manifold10 Mixing elbow11 Air intake
silencer12 Alternator13 Lube oil
filter14 Starter motor15
Decompression lever16 Anticorrosion
zinc17 Fuel injection pump18 Fuel
injection valve19 Crankshaft V-
pulley20 Speed ...

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fits yanmar 2qm20, 3qm30, 1gm,
3qm30, 1gm10, 2gm , 3gm , 2gm20 ,
2gm20-yeu, 3gm30, 3gm30-yeu, 3hm,
3hm35, 2qm15, sb8, sb12, sve8,
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bore and therefore develops more
horsepower than its predecessor. The
1GM, 2GM and 3HM were also

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Updated to 1GM10, 2GM20 and 3HM35 respectively, note, the suffix numbers are not the horsepower of the engine. All of the above engines are either 'raw water' cooled or 'fresh water' cooled.

Yanmar Marine Engine Identification

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Manual
Contents 0CR10-M09002 Fig. No. Fig.

Name Fig. No. Fig. Name 1-3GM 1.

CYLINDER BLOCK(1,2GM(F)) 2.

CYLINDER BLOCK 3. GEAR

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